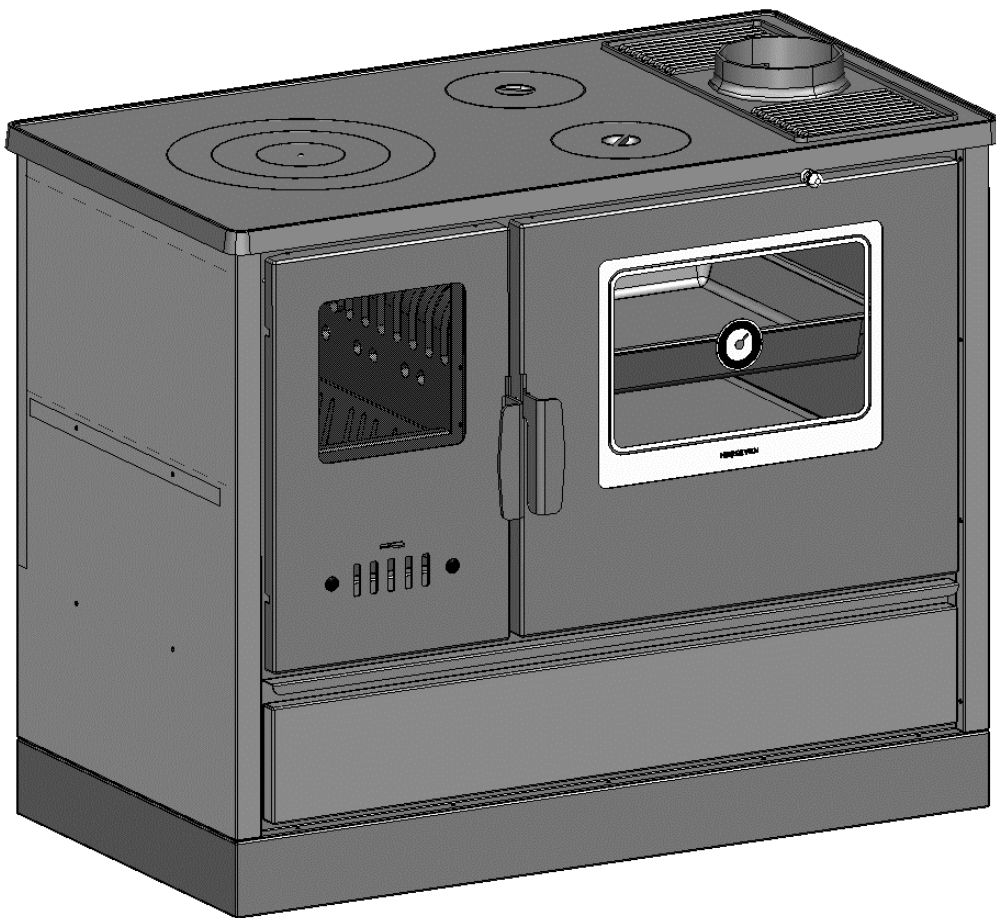




hosseven

4020 WOOD BURNING COOKER



INSTRUCTIONS MANUAL

ATTENTION

SURFACES CAN BECOME VERY HOT! ALWAYS USE PROTECTIVE GLOVES!

During combustion, thermal energy is released that significantly increases the heat of surfaces, doors, handles, controls, glass, exhaust pipes, and even the front of the appliance. Avoid contact with those elements if not wearing protective clothing (protective gloves included). Make sure children are aware of the danger and keep them away from the stove during operation.

We thank you for having chosen Hoşseven company; our product is a great heating solution developed from the most advanced technology with top quality machining and modern design, aimed at making you enjoy the fantastic sensation that the heat of a flame gives, in complete safety.

WARNINGS

This instructions manual is an integral part of the product: make sure that it always accompanies the appliance, even if transferred to another owner or user, or if transferred to another place. If it is damaged or lost, request another copy from the area technician. This product is intended for the use for which it has been expressly designed. The manufacturer is exempt from any liability, contractual and extracontractual, for injury/damage caused to persons/animals and objects, due to installation, adjustment and maintenance errors and improper use.

Installation must be performed by qualified staff, which assumes complete responsibility for the definitive installation and consequent good functioning of the product installed. One must also bear in mind all laws and national, regional, provincial and town council standards present in the country in which the appliance has been installed, as well as the instructions contained in this manual.

The Manufacturer cannot be held responsible for the failure to comply with such precautions.

After removing the packaging, ensure that the content is intact and complete. Otherwise, contact the dealer where the appliance was purchased. All electric components that make up the product must be replaced with original spare parts exclusively by an authorised aftersales centre, thus guaranteeing correct functioning.

SAFETY

- THE APPLIANCE MAY BE USED BY CHILDREN 8 YEARS OF AGE OR OLDER AND INDIVIDUALS WITH REDUCED PHYSICAL, SENSORY, OR MENTAL CAPACITIES OR WITHOUT EXPERIENCE OR THE NECESSARY KNOWLEDGE, PROVIDED THAT THEY ARE SUPERVISED OR HAVE RECEIVED INSTRUCTIONS ON SAFE USE OF THE APPLIANCE AND THAT THEY UNDERSTAND THE INHERENT DANGERS.
- THE GENERATOR MUST NOT BE USED BY PERSONS (INCLUDING CHILDREN) WITH REDUCED PHYSICAL, SENSORY AND MENTAL CAPACITIES OR WHO ARE UNSKILLED PERSONS, UNLESS THEY ARE SUPERVISED AND TRAINED REGARDING USE OF THE APPLIANCE BY A PERSON RESPONSIBLE FOR THEIR SAFETY.
- THE CLEANING AND MAINTENANCE REQUIRED BY THE USER MUST NOT BE PERFORMED BY CHILDREN WITHOUT SUPERVISION.
- CHILDREN MUST BE CHECKED TO ENSURE THAT THEY DO NOT PLAY WITH THE APPLIANCE.
- DO NOT TOUCH THE GENERATOR WHEN YOU ARE BAREFOOT OR WHEN PARTS OF THE BODY ARE WET OR DAMP.
- THE SAFETY AND ADJUSTMENT DEVICES MUST NOT BE MODIFIED WITHOUT THE AUTHORISATION OR INDICATIONS OF THE MANUFACTURER.
- DO NOT CLOSE OR REDUCE THE DIMENSIONS OF THE AIRING VENTS IN THE PLACE OF INSTALLATION. THE AIRING VENTS ARE ESSENTIAL FOR CORRECT COMBUSTION.
- DO NOT LEAVE THE PACKAGING ELEMENTS WITHIN REACH OF CHILDREN OR UNASSISTED DISABLED PERSONS.
- THE HEARTH DOOR MUST ALWAYS BE CLOSED DURING NORMAL FUNCTIONING OF THE PRODUCT.
- WHEN THE APPLIANCE IS FUNCTIONING AND HOT TO THE TOUCH, ESPECIALLY ALL EXTERNAL SURFACES, ATTENTION MUST BE PAID
- CHECK FOR THE PRESENCE OF ANY OBSTRUCTIONS BEFORE SWITCHING THE APPLIANCE ON FOLLOWING A PROLONGED PERIOD OF INACTIVITY.
- THE GENERATOR HAS BEEN DESIGNED TO FUNCTION IN ANY CLIMATIC CONDITION. IN PARTICULARLY ADVERSE CONDITIONS (STRONG WIND, FREEZING) SAFETY SYSTEMS MAY INTERVENE THAT SWITCH THE GENERATOR OFF. IF THIS OCCURS, CONTACT THE TECHNICAL AFTER-SALES SERVICE AND ALWAYS DISABLE THE SAFETY SYSTEMS.
- IN THE EVENT THE FLUE CATCHES FIRE, USE SUITABLE SYSTEMS FOR SUFFOCATING THE FLAMES OR REQUEST HELP FROM THE FIRE BRIGADE.
- THIS APPLIANCE MUST NOT BE USED TO BURN WASTE
- DO NOT USE ANY FLAMMABLE LIQUIDS FOR IGNITION
- THE MAJOLICAS ARE TOP QUALITY ARTISAN PRODUCTS AND AS SUCH CAN HAVE MICRO-DOTS, CRACKLES AND CHROMATIC IMPERFECTIONS. THESE FEATURES HIGHLIGHT THEIR VALUABLE NATURE. DUE TO THEIR DIFFERENT DILATION COEFFICIENT, THEY PRODUCE CRACKLING, WHICH DEMONSTRATE THEIR EFFECTIVE AUTHENTICITY. TO CLEAN THE MAJOLICAS, IT IS RECOMMENDED TO USE A SOFT, DRY CLOTH. IF A DETERGENT OR LIQUID IS USED, THE LATTER COULD PENETRATE INSIDE THE CRACKLES, HIGHLIGHTING THEM.
- **THE OVEN SHOULD ONLY BE USED FOR COOKING. IT CANNOT BE USED FOR HIDING AND STORAGE PURPOSES. DO NOT EXCEED THE TIMES AND TEMPERATURES IN THE TABLE FOR COOKING AT PAGE 4). IT IS NOT USE FOR BARBEQUE PURPOSE. HEAT RESISTANT KITCHEN EQUIPMENT MUST BE USED.**
- **THE LOWER DRAWER SHOULD ONLY BE USED FOR STORING NON-FLAMMABLE MATERIALS SUCH AS CLEAN STICKS AND TONGS. FLAMMABLE AND COMBUSTIBLE OBJECTS SHOULD NEVER BE PLACED.**

COOKING TABLE		
Product	Oven degree (° C)	Cooking time (minutes)
Bakery products	170 – 200	25 – 50
Meat	180 – 220	30 - 60
Chicken	180 – 200	40 – 50
Fish	180 – 200	30 – 35

Cooking table

GENERAL PRECAUTIONS

Hoşseven A.Ş. responsibility is limited to the supply of the appliance.

The installation must be carried out scrupulously according to the instructions provided in this manual and the rules of the profession. Installation must only be carried out by a qualified technician who works on behalf of companies suitable to assume the entire responsibility of the system as a whole.

Hoşseven A.Ş. declines any responsibility for the product that has been modified without written authorisation as well as for the use of non-original spare parts.

It is OBLIGATORY to respect the National and European rules, local regulations concerning building matter and also fireproof rules.

NO MODIFICATIONS CAN BE CARRIED OUT TO THE APPLIANCE. Hoşseven A.Ş. cannot be held responsible for lack of respect for such precautions.

INSTALLATION REGULATIONS

Installation of the Product and auxiliary equipment in relation to the heating system must comply with all current Standards and Regulations and to those envisioned by the law.

The installation and the relating to the connections of the system, the commissioning and the check of the correct functioning must be carried out in compliance with the regulations in force by authorised professional personnel with the requisites required by the law, being national, regional, provincial or town council present in the country within which the appliance is installed, besides these present instructions.

Installation must be carried out by authorised personnel who must provide the buyer with a system declaration of conformity and will assume full responsibility for final installation and as a consequence the correct functioning of the installed product.

The Product, assembled and ready for the installation, must be connected with a junction to the existing flue of the house. The junction must be possibly short, straight, horizontal or positioned a little uphill. The connections must be tight.

Before installing the appliance, carry out the following checks:

- UPPER smoke output
- Verify if your structure can support the weight of the appliance. In case of insufficient carrying capacity it is necessary to adopt appropriate measures, Hoşseven responsibility is limited to the supply of the appliance (See chapter *TECHNICAL DESCRIPTION*).
- Make sure that the floor can support the weight of the appliance (for ex. distributing weight plate), and if it is made of flammable material, provide suitable insulation (*DIMENSIONS ACCORDING TO REGIONAL REGULATIONS*).
- Make sure that there is adequate ventilation in the room where the appliance is to be installed, with particular attention to windows and doors with tight closing (seal ropes).
- Do not install the appliance in rooms containing collective ventilation ducts, hoods with or without extractor, type B gas appliances, heat pumps, or other appliances that, operating at the same time, can put the room in depression.
- Make sure that the flue and the pipes to which the appliance will be connected are suitable for its operation. **It is NOT allowed the connection of various appliances to the same chimney.**
- The diameter of the opening for connection to the chimney must at least correspond to the diameter of the flue gas pipe. The opening must be equipped with a wall connection for the insertion of the exhaust pipe and a rosette.
- The installation must be appropriate and has to allow the cleaning and maintenance of the product and the flue.

Hoşseven A.Ş. declines all responsibility for damage to things and/or persons caused by the system. In addition, it is not responsible for any product modified without authorisation and even less for the use of non original spare parts.

Your regular local chimney sweep must be informed about the installation of the appliance so that he can check the correct connection to the chimney

FIRE SAFETY

When installing the product, the following safety measures must be observed:

- a) In order to ensure sufficient thermal insulation, respect the minimum safety distance from objects or furnishing components flammable and sensitive to heat (furniture, wood sheathings, fabrics. etc.) and from materials with flammable structure (see **Picture 5-a**). **All the minimum safety distances are shown on the product data plate and lower values must not be used.**
- b) In front of the furnace door, in the radiation area there must be no flammable or heat-sensitive objects or material at a distance of less than **100 cm**. This distance can be reduced to 40 cm where a rear-ventilated, heat-resistant protection device is installed in front of the whole component to protect.
- c) If the product is installed on a non totally refractory floor, one must foresee a fireproof background. **The floors made of inflammable material**, such as moquette, parquet or cork etc., **must be covered** by a layer of no-inflammable material, for instance ceramic, stone, glass or steel etc. (size according to regional law). The base must extend at least **50 cm** at the front and at least **30 cm** at the sides, in addition to the opening of the loading door (see **Picture 5 - B**).
- d) No flammable components (e.g. wall units) must be present above the product.

The Product must always operate exclusively with the ash drawer inserted. The solid combustion residues (ash) must be collected in a sealed, fire resistant container. The Product must never be on in the presence of gaseous emissions or vapours (for example glue for linoleum, petrol etc.). Never deposit flammable materials near the Product.

! - During combustion, thermal energy is released which leads to considerable heating of the surfaces, doors, handles, controls, glass parts, the flue gas pipe and possibly the front part of the appliance. **Avoid contact with these elements unless using suitable protective clothing or accessories** (heat resistant gloves, control devices).

Ensure children are aware of these dangers and keep them away from the furnace when it is on.

When using the wrong fuel or one which is too damp, due to deposits present in the flue, a flue fire is possible.

IN A EMERGENCY

If there is a fire in the flue connection :

- a) Close the loading door and the ash drawer door
- b) Close the comburent air registers
- c) Use carbon dioxide (CO2 powder) extinguishers to put out the fire
- d) Request the immediate intervention of the Fire Brigade

! DO NOT PUT OUT THE FIRE WITH WATER.

When the flue stops burning, have it checked by a specialist to identify any cracks or permeable points.

	4020
Definition in according to:	EN 12815
Constructive system	1
Nominal thermal power in kW	7,90
Efciciency in %	81,45
Smoke outlet diameter in mm	120/130
Chimney height ≥ (m) - dimension (mm) (*)	4 - 200x200 Ø200
Chimney draught in Pa (mm H2O)	12 (1,2 mm H2O)
Hourly consumption in kg/h (wood with 20% humidity)	2,38
CO measured at 13% oxygen mg/Nm3	775
NOx measured at 13% oxygen mg/Nm3	96
OGC measured at 13% oxygen mg/Nm3	4,90
Dust measured at 13% oxygen mg/Nm3	16,83
Exhaust gas temperature in °C - wood	229,95
Hearth opening size in mm (W x H)	180 x 180
Hearth size in mm (W x H x D)	250 x 340 x 405
Type of grill	Movable - flat
Oven size in mm (W x H x D)	450 x 290 x 450
Height in mm	760
Width in mm	900
Depth (with handles) in mm	530
Net Weight in kg	73
Fire prevention safety distances	Chapter FIRE SAFETY
m3 riscaldabili (30 kcal/h x m3) (**)	225

(*) The proposed value are indicative. The installation must, in any case, be sized and verified according to the general calculation method in EN13384-1 or by another method of proven efciciency.

(**) For those buildings in which the thermal insulation does not correspond to the instructions on heat protection, the heating volume of the stoves is: favourable type of building (30 kcal/h x m3); less favourable type of building (40 kcal/h x m3); unfavourable type of building (50 kcal/h x m3).

With thermal insulation in accordance with the regulations regarding energy saving, the heated volume is greater. With temporary heating, in the event of interruptions which last more than 8 hours, the heating capacity is reduced by about 25%.

The declared technical data have been achieved by burning beech wood class “A1” according to the requirement EN ISO 17225-5 and wood moisture content less than 20%. By burning a different kind of wood the efciciency of the product itself could change and some specifc adjustments on the appliance could be needed.

TECHNICAL DESCRIPTION

The cookers of Hosseven are suitable to cook on the grill and on the oven and to heat living spaces for some periods or to support an insufcient centralized heating system. They are ideal for holiday apartments and weekend houses or as an auxiliary heating system during the whole year. As fuel, wood logs is used. The appliance works as an intermittent operating appliance.

The cooker is made of galvanized and enamelled steel sheets and enamelled cast iron (doors, front side, plate).The hearth is totally sheathed with single cast iron sheets. Inside there is a thick flat grate.

Under the oven door there is an extractable food warmer drawer, with the related closing door: never introduce flammable objects or materials (Picture 7)

The heating of the environment is made by irradiation: through the external hot surfaces of the stove, the heat is radiated into the environment.

The cooker is equipped with controls of primary and secondary air by which it is adjusted the combustion air.

PRIMARY AIR CONTROL (PRE-ADJUSTED)

SECONDARY AIR CONTROL (PRE-ADJUSTED)

The control regulation necessary in order to obtain nominal calorific output is the following (see Cap. TECHNICAL DATA):

Model nr.	Mass of fuel hourly kg/h	(A) Secondary Air	(B) Primary Air
4020	2,38	PRE-ADJUSTED	PRE-ADJUSTED

A – SMOKES control (Picture 7)

(Conversion of the cooker function to the cooker, bake oven and heating function).

The smokes control can be found on the top right plate of the cooker, between the top table and cooking door. This control has two settings:

OVEN COOKING: when the bar is pushed to the back of the cooker, the combustion gases flow around the oven and directly into the flue and up to the chimney.

HOB COOKING: when the control bar is pulled out, the combustion gases flow around the oven, heating it.

To ignite the flame follow the instructions below :

- Bring the flue gas control to the control bar pulled out.
- After having started the fire with small pieces of wood and waited until it is well lit.
- Bring the flue gas control to the control bar pulled in.

The control regulation during the ignition phase is the following :

PRIMARY air	SECONDARY air	SMOKES control
PRE-ADJUSTED	PRE-ADJUSTED	Cooker function

FLUE

Essential requirements for correct appliance operation:

- the internal section must preferably be circular;
- **the appliance must be thermally insulated and impermeable and built with suitable materials which are resistant to heat, combustion products and any condensation;**
- there must be no narrowing and vertical passages with deviations must not be greater than 45°;
- if already used, it must be clean;
- all the sections of the flue gas duct must be accessible to inspection;
- inspection openings must be provided for cleaning.
- the technical data from the instruction manual must be respected;

If the flues are of a square or rectangular section, the internal edges must be rounded with a radius of not less than 20 mm. For the rectangular section, the maximum ratio between the sides must be ≤ 1.5.

A section which is too small causes a reduction in draught. A minimum height of 4 m is advisable.

The following materials are **FORBIDDEN** and compromise the good operation of the appliance: asbestos cement, galvanised steel, rough and porous internal surfaces. **Picture 1** shows some example solutions.

! For a correct installation please respect the sections/lengths of the flue shown in the technical data table. By installations with different dimensions the flue must be suitably sized in accordance with EN13384-1.

The draught created by your flue must be sufficient but not excessive.

A section of the flue which is too large can present a volume which is too large to heat and therefore cause operating difficulties for the appliance; to avoid this, it is necessary to insulate the appliance for its entire height. A section which is too small causes a reduction in draught.

ATTENTION: as far as concern the realisation of the flue connection and flammable materials please follow the requirements provided.

The flue must be at a suitable distance from flammable or combustible material using suitable insulation or an air space.

It is **FORBIDDEN** to pass system piping or air ducts inside the flue. It is also forbidden to create moveable or fixed openings on the flue itself, for the connection of further different appliances.

CHIMNEY POT

The flue draught depends on the suitability of the chimney pot.

It is therefore essential that, if built in a handcrafted way, the exit section is more than twice the internal section of the flue (Picture 2) . As it must always go past the ridge of the roof, the chimney pot must ensure exhaust even in the presence of wind (Picture 3).

The chimney pot must meet the following requirements:

- Have an internal section equivalent to that of the chimney.
- Have a useful exit section of double the internal section of the flue.
- Be built so as to prevent rain, snow or any foreign body entering the flue.
- Be easy to inspect, for any maintenance and cleaning operations.

CONNECTION TO THE CHIMNEY

Products with automatic door closing (type 1) must operate, for safety reasons, with the furnace door closed (except during the fuel loading or ash removal phases).

Products with non-automatic door closing (type 2) must be connected to their own flue.

Operation with doors open is only allowed when supervised.

The connection pipe to the flue must be as short as possible, straight horizontal and positioned slightly in ascent, and watertight. Connection must be carried out with stable and robust pipes, comply with all current Standards and Regulations and to those envisioned by the law, and be hermetically secured to the flue. The internal diameter of the connection pipe must correspond to the external diameter of the appliance flue gas exhaust stub pipe (DIN 1298).

ATTENTION: as far as concern the realisation of the flue connection and flammable materials please follow the requirements provided. The flue must be properly spaced from any flammable materials or fuels through a proper insulation or an air cavity. **Minimum distance safety 25 cm.**

The chimney pressure (DRAUGHT) must be at least 12 Pa Pascal (=1.2 mm of water column). The measurement must always be carried out when the appliance is hot (nominal calorific power). When the pressure exceeds 17 Pascal, it is necessary to reduce it through the installation of an additional draught regulator (false air valve) on the exhaust pipe or in the chimney, according to the regulations in force.

! For correct appliance operation, it is essential that sufficient air for combustion is introduced into the place of installation (see paragraph VENTILATION AND AERATION OF THE INSTALLATION PREMISES).

VENTILATION AND AERATION OF THE INSTALLATION PREMISES

As the product draw their combustion air from the place of installation, it is MANDATORY that in the place itself, a sufcient quantity of air is introduced. If windows and doors are airtight (e.g. built according to energy saving criteria), it is possible that the fresh air intake is no longer guaranteed and this jeopardises the draught of the appliance and your health and safety.

There MANDATORY be sufcient quantity of air for combustion and re-oxygenation of the room to ensure the device will work properly. There should therefore be vents letting air in from outside the building and enabling circulation of air for combustion even when the doors and windows are closed.

The air inlets must meet the following requirements:

- they must be protected with grids, metal mesh, etc., but without reducing the net useful section;
- they must be made so as to make the maintenance operations possible;
- positioned so that they cannot be obstructed;
- Any extractor hoods in the room where the device is installed must not operate at the same time as this could cause smoke to enter the room, even with the fireplace’s door closed.

The clean and non-contaminated air flow can also be obtained from a room adjacent to that of installation (indirect aeration and ventilation), as long as the flow takes place freely through permanent openings communicating with the outside. The adjacent room cannot be used as a garage, or to store combustible material or for any other activity with a fire hazard, bathroom, bedroom or common room of the building.

Ventilation is deemed sufficient when the room is equipped with air inlets according to the table:

Appliance categories	Percentage of the net opening section with respect to the appliance fumes outlet section	Minimum net opening value of the ventillatin duct
Fireplaces	50%	200 cm2
Stoves	50%	200 cm2
Cookers	50%	200 cm2

Installation in premises with fire hazards is forbidden. Installation in residential premises in which, in any case, the depression measured during installation between the internal and external environment is greater than 4 Pa .

All national, regional, provincial and municipal laws and standards in force in the country where the appliance is installed must be complied with.

ALLOWED / NOT ALLOWED FUELS

Allowed fuels are logs. Use exclusively dry logs (max. content of water 20%). Maximum 3 logs should be loaded. The pieces of wood should have a length of ca. 20-30 cm and a maximum circumference of 30-35 cm.

Compressed not worked-out wood briquettes must be used carefully to avoid overheating that may damage the device, since these have a very high calorific value.

The wood used as fuel must have a humidity content lower than the 20% and must be stored in a dry place. Humid wood tends to burn less easily, since it is necessary a greater quantity of energy to let the existing water evaporate. Moreover, humid content involves the disadvantage that, when temperature decreases, the water condensates earlier in the hearth and therefore in the stack causing a remarkable deposit of soot with following possible risk of fire of the same.
Fresh wood contains about 60% of H2O, therefore it is not suitable to be burnt.
It is necessary to place this wood in a dry and ventilated place (for example under a roof) for at least two years before using it.

Besides others, it is not possible to burn: carbon, cuttings, waste of bark and panels, humid wood or wood treated with paints, plastic materials; in this case, the warranty on the device becomes void.

Paper and cardboard must be used only to light the fire.

The combustion of waste is FORBIDDEN and would even damage the appliance and the flue, causing health damages and claims by the neighborhood owing to the bad smell.

The wood is not a fuel which allows a continuous operation of the appliance, as consequence the heating all over the night is not possible.

Variety	kg/mc	kWh/kg moistness 20%
Beech	750	4,0
Oak	900	4,2
Elm	640	4,1
Poplar	470	4,1
Larch*	660	4,4
Spruce*	450	4,5
Scots pine *	550	4,4

* RESINOUS WOOD NOT SUITABLE FOR THE BURNING

ATTENTION : the continuous and protracted use of aromatic wood (eucalyptus, myrtle etc.) quickly damages the cast iron parts (cleavage) of the product.

The declared technical data have been achieved by burning beech wood class “A1” according to the requirement EN ISO 17225-5 and wood moisture content less than 20%. By burning a different kind of wood the efcieny of the product itself could change and some specifc adjustments on the appliance could be needed.

LIGHTING

WARNING: After the first ignition you can smell bad odours (owing to the drying of the glue used in the garnitures or of the paint) which disappear after a brief using of the appliance. **It must be ensured, in any case, a good ventilation of the environment.** Upon the first ignition we suggest loading a reduced quantity of fuel and slightly increasing the calorific value of the equipment. **It is FORBIDDEN to use any liquid substance as for ex. alcohol, gasoline, oil and similar. Never switch on the device when there are combustible gases in the room.**

To perform a correct first lighting of the products treated with paints for high temperature, it is necessary to know the following information:

- the construction materials of the involved products are not homogeneous, in fact there are simultaneously parts in cast iron, steel, refractory material and majolica;
- the temperature to which the body of the product is subject is not homogeneous: from area to area, variable temperatures within the range of 300°C - 500°C are detected;
- during its life, the product is subject to alternated lighting and extinguishing cycles in the same day, as well as to cycles of intense use or of absolute standstill when season changes;
- the new appliance, before being considered seasoned has to be subject to many start cycles to allow all materials and paints to complete the various elastic stresses;
- in detail, initially it is possible to remark the emission of smells typical of metals subject to great thermal stress, as well as of wet paint. This paint, although during the manufacture it is backed at 250 °C for some hours, must exceed many times and for a given period of time the temperature of 350 °C before becoming completely embedded in the metallic surfaces.

Therefore, it is extremely relevant to take these easy steps during the lighting:

1. Make sure that a strong air change is assured in the room where the appliance is installed.
2. During the first starts, do not load excessively the combustion chamber (about half the quantity indicated in the instructions manual) and keep the product continuously ON for at least 6-10 hours with the registers less open than the value indicated in the instructions manual.
3. Repeat this operation for at least 4-5 or more times, according to your possibilities.
4. Then load more and more fuel (following in any case the provisions contained in the installation booklet concerning maximum load) and, if possible, keep the lighting periods long avoiding, at least in this initial phase, short ON/OFF cycles.
5. **During the first starts, no object should be leaned on the appliance and in detail on enameled surfaces. Enameled surfaces must not be touched during heating.**
6. Once the «break-in» has been completed, it is possible to use the product as the motor of a car, avoiding abrupt heating with excessive loads.

To light the fire, it is suggested to use small wood pieces together with paper or other traded lighting means. The openings for air (primary and secondary) must be opened together. When the wood starts burning, you may load other fuels and adjust the air for combustion according to the instructions on paragraph TECHNICAL DESCRIPTION.

Please always be present during this phase.

! Never overload the appliance (see cap. TECHNICAL DESCRIPTION / hourly consumption). Too much fuel and too much air for combustion can cause overheating and therefore damage the appliance. **The warranty does not cover the damages due to overheating of the equipment.**

LOW EMISSION FIRE LIGHTING

Smokeless combustion is a way of lighting a fire able to significantly reduce the emission of harmful substances. The wood burns gradually from the top downwards, so combustion is slower and more controlled. Burned gases pass through the high temperatures of the flame and therefore burn almost completely.

Place the logs in the hearth a certain distance apart as shown in the **Picture 6**. Arrange the largest at the bottom and the smallest at the top, or vertically in the case of tall narrow combustion chambers. Place the fire starter module on top of the pile, arranging the first logs in the module at right angles to the pile of wood.

Fire STARTER MODULE. This fire starter module replaces a paper or cardboard starter.
Prepare four logs, 20 cm long with a cross section of 3 cm by 3 cm **Picture 6**. Cross the four logs and place them on top of the pile of wood at right angles, with the fire lighter (wax impregnated wood fibre for example) in the middle. The fire can be lit with a match. If you want, you can use thinner pieces of wood. In this case, you will need a larger quantity.
Keep the flue gas exhaust valve and combustion air regulator open.
After lighting the fire, leave the combustion air regulator open in the position shown in according to the instructions on paragraph TECHNICAL DESCRIPTION

FUEL	PRIMARY Air	SECONDARY Air
Wood	PRE-ADJUSTED	PRE-ADJUSTED

IMPORTANT:

- do not add further wood between one complete load and the next;
- do not suffocate the fire by closing the air intakes;
- regular cleaning by a chimney sweep reduces fine particle emissions.

NORMAL OPERATION

After having positioned the registers correctly, insert the indicated hourly wood load avoiding overloads that cause anomalous stresses and deformations (according to the instructions on paragraph TECHNICAL DESCRIPTION). **You should always use the product with the door closed in order to avoid damages due to overheating (forge effect). The inobservance of this rule makes the warranty expire.** For safety reasons the door of the appliances with constructive system 1, must be opened only for the loading of the fuel or for removing the ashes, while during the operation and the rest, the door of the hearth must remain closed. The appliances with constructive system 2 must be connected to their own flue. The operating with open door is allowed under supervision.

IMPORTANT: For safety reasons the door of the hearth can be opened only for the loading of the fuel. The hearth door must always remain closed during operation or rest.

With the controls positioned on the front of the appliance it is possible to adjust the heat emission of the hearth. They have to be opened according to the calorific need. The best combustion (with minimum emissions) is reached when, by loading the wood, most part of the air for combustion flows through the secondary air register.

Never overload the appliance (see the hourly wood load in the table here below). Too much fuel and too much air for the combustion may cause overheating and then damage the stove. You should always use the appliance with the door closed in order to avoid damages due to overheating (forge effect). **The inobservance of this rule makes the warranty expire.**

The adjustment of the registers necessary to reach the rated calorific yield with a depression at the stack of 12 Pa 1,2mm of column of water) is the following one: see chapter TECHNICAL DESCRIPTION. **The appliance works as an intermittent operating appliance.**

Besides the adjustment of the air for the combustion, the intensity of the combustion and consequently the thermal performance of the device is influenced by the stack. A good draught of the stack requires a stricter adjustment of air for combustion, while a poor draught requires a more precise adjustment of air for combustion.

To verify the good combustion, check whether the smoke coming out from the stack is transparent.

If it is white, it means that the device is not properly adjusted or the wood is too wet; if instead the smoke is gray or black, it signals that the combustion is not complete (it is necessary a greater quantity of secondary air).

WARNING: When fuel is added onto the embers in the absence of a flame, a considerable amount of fumes may develop. Should this happen, an explosive mixture of gas and air may form, and in extreme cases an explosion may occur. For safety reasons it is advisable to perform a new lighting procedure with the use of small strips.

USE OF THE OVEN (IF PRESENT)

Place the smoke controller in the position USE OF THE OVEN (see chap. TECHNICAL DESCRIPTION)

Thanks to the air flow for the combustion, the temperature of the oven may become remarkably affected. A sufficient flue of the chimney and of the channels, well cleaned for the flow of burning smokes around the oven are fundamental for a good cooking result. Thick cakes and big roasts must be introduced in the lowest level. Flat cakes and biscuits must reach the medium level. The upper level may be used to heat or grill.

The oven pan and the chrome plated oven grille may be located on different plans (see chapter Technical Description - ACCESSORIES). When cooking food with high humidity, cakes with fruit or fruit itself, water of condensation will be produced. During the cooking process some water vapour in the form of drops of condensed water can deposit onto the top and the side of the door. It is a physical phenomenon.

By opening the door briefly and carefully (1 or 2 times, or even often in case of longer cooking times) you can let out the steam from the cooking compartment and reduce condensation significantly.

OPERATION IN TRANSITION PERIODS

During transition periods when the external temperatures are higher, if there is a sudden increase of temperature it can happen that the combustion gases inside the flue cannot be completely sucked up.

The exhaust gases do not come out completely (intense smell of gas). In this case, shake the grating more frequently and increase the air for the combustion. Then, load a reduced quantity of fuel in order to permit a rapid burning (growing up of the flames) and the stabilization of the draught. Then, check that all openings for the cleaning and the connections to the stack are air-tight. **In case of doubt, DO NOT operate the product.**

MAINTENANCE AND CARE

Check the external air intake, by cleaning it, at least once a year. The stack must be regularly swept by the chimney sweeper. Let your chimney sweeper in charge of your area check the regular installation of the device, the connection to the stack and the aeration.

IMPORTANT: THE MAINTENANCE MUST BE CARRIED OUT ONLY AND EXCLUSIVELY WITH COLD DEVICE. You should only use spare parts approved and supplied by Hoşseven. Please contact your specialized retailer if you require spare parts. YOU MUST NOT MAKE ANY CHANGES TO THE DEVICE!!!

GLASS CLEANING

Thanks to a specific inlet of secondary air, the accumulation of dirty sediments on the glass-door is reduced with efficacy. Nevertheless this can never be avoided by using solid fuels (particularly wet wood) and it has not to be understood as a defect of the appliance.

IMPORTANT: The cleaning of the sight glass must be carried out only and exclusively with cold device to avoid the explosion of the same. For the cleaning, it is possible to use specific products or a wet newspaper paper ball passed in the ash to rub it. Do not use cloths, abrasive or chemically aggressive products by cleaning the hearth glass.

The correct lighting phase, the use of proper quantities and types of fuels, the correct position of the secondary air regulator, enough draught of the chimney-flue and the presence of combustion air are the essential elements for the optimal functioning of the appliance and for the cleaning of the glass.

! BREAK OF GLASSES : given that the glass-ceramic glasses resist up to a heat shock of 750°C, they are not subject to thermal shocks. Their break can be caused only by mechanic shocks (bumps or violent closure of the door, etc.). Therefore, their replacement is not included in the warranty.

CLEANING OUT THE ASHES

All the devices are equipped with a hearth grating and an ash drawer for the collection of the ashes **Picture 7**. It is suggested to empty periodically the ash drawer and to avoid it filled completely in order not to overheat the grating. Moreover, it is suggested to leave always 3-4 cm of ash in the hearth.

CAUTION: The ashes removed from the hearth have to be stored in a container made of fire-resistant material equipped with an air-tight cover. The container has to be placed on a fire-resistant floor, far from flammable materials up to the switching off and complete cooling.

CLEANING THE FLUE

The correct lighting phase, the use of proper quantities and types of fuels, the correct position of the secondary air regulator, enough draught of the chimney-flue and the presence of combustion air are the essential elements for the optimal functioning of the appliance. The device should be completely cleaned at least once a year or every time it is needed (in case of bad working and low yield). An excessive deposit of soot can cause problems in the discharge of smokes and fire in the flue.

The cleaning must be carried out exclusively with cold equipment. This operation should be carried out by a chimney sweeper who can simultaneously perform an audit of the flue (checking of possible deposits).

During the cleaning, it is necessary to remove the ash drawer, the grating, and the smoke deflectors from the device in order to ease the fall of the soot. The deflectors can be easily extracted from their seats since they are not fastened using screws. Once the clearing has been carried out, place them back in their seats.

CAUTION: The lack of the deflectors causes a strong depression, with a too fast combustion, an excessive consumption of wood with related overheating of the device.

SUMMER STOP

After cleaning the hearth, chimney and hood, totally eliminating the ash and other eventual residues, close all the doors of the hearth and the relevant registers; in case you disconnect the appliance from the chimney you must close its openings in order to let work others possible appliances connected to the same flue.

We suggest performing the cleaning operation of the flue at least once per year; verifying in the meantime the actual status of the rope seals, which cannot ensure the good operation of the equipment if they are not in good condition and are not making a good seal! In this case the seals must be replaced.

In presence of dampness in the room where the stove has been placed, we advise you to put absorbent salts into the hearth.

! If you want to keep for long the aesthetic look of the cooker it is important to protect its internal walls in row cast iron with neutral Vaseline.

MAJOLICAS (IF PRESENT)

Hoşseven has chosen majolica tiles, which are the result of high-quality artisan work. As they are completely carried out by hand, the majolica may present crackles, speckles, and shadings. These characteristics certify their precious origin.

Enamel and majolica, due to their different coefcient of dilatation, produce microcrackles, which show their authentic feature.

if you use a detergent or liquid, the latter might soak For the cleaning of the majolica we suggest you to use a soft and dry cloth;**in and highlight the crackles permanently.**

PRODUCTS MADE OF NATURAL STONE (IF PRESENT)

Natural stone has to be cleaned with very thin abrasive paper or with an abrasive sponge. **DO NOT USE** any cleanser or fluid.

VARNISHED PRODUCTS (IF PRESENT)

After some years of product use a change in the varnished details colour is totally normal. This is due to the considerable temperature range the product is subject to whenever in use and to the varnish ageing of time passing by.

ATTENTION: before any possible application of the new varnish, do clean and remove all the traces from the surface which has to be varnished.

ENAMELLED PRODUCTS (IF PRESENT)

For the cleaning of enamelled surfaces use soap water or not aggressive and not chemically abrasive detergents.

IMPORTANT : After the cleaning do not let soapy water or any cleanser dry but remove them immediately. **DO NOT use sandpaper or steel wool**

CHROMIUM-COMPONENTS (IF PRESENT)

If the components become bluish due to overheating, this can be solved with a suitable product for cleaning. **DO NOT use** abrasives or solvents.

CAST IRON COOKING PLATE AND RINGS

IMPORTANT: *to avoid rust DO NOT forget pots or pans on the cold cooking plate. This would create rust rings, unpleasant to see and difficult to remove.*
The cast iron cooking plate and the cast iron rings needs to be periodically cleaned by using sandpaper (grain 150) without touching the enamelled parts.

To carry out the cleaning operation remove the smoke outlet spigot and the smoke pipe. The smoke compartment can be cleaned from the front side of the oven (see chap. CLEANING SMOKE COMPARTMENT COOKERS) or from the top. In this case remove the cast iron rings and the cooking plate, as well the smoke outlet spigot and the smoke pipe. The cleaning can be carried out by using a brush and a Hoover.

ATTENTION: once the cleaning operations are terminated all the parts have to be re-assembled hermetically.

MAINTENANCE OF THE OVEN (WHERE EXISTING)

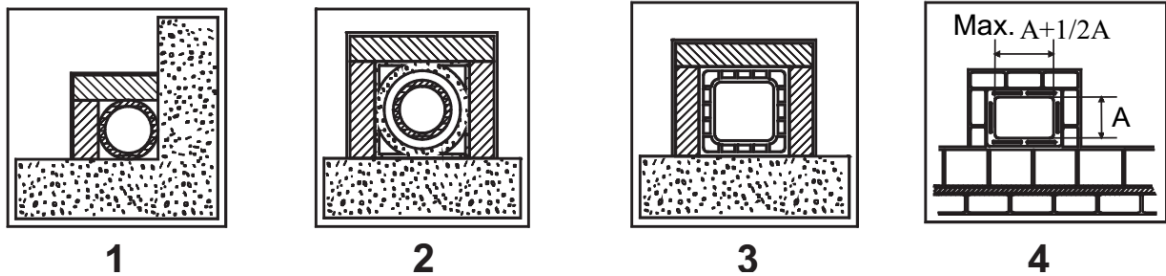
- To avoid the possible forming of rust it is recommended:
- To let the steam getting out of the oven to reduce the formation of any condensation by opening the door briefly and carefully (1 or 2 times, or more often in case of cooking food very humid and with longer cooking times);
 - Remove the food from the oven once cooked. Letting the food to chill in the oven at a temperature below 150 °C results in the forming of condensation;
 - After cooking, leave the oven door partially open to dry out any condensation;

CALCULATION OF THE THERMAL POWER

There is not an absolute rule for calculating the correct necessary power. This power is given according to the space to be heated, but it depends also largely on the insulation. On an average, the calorific value necessary for a properly insulated room is **30 kcal/h per m3** (for an external temperature of 0°C).

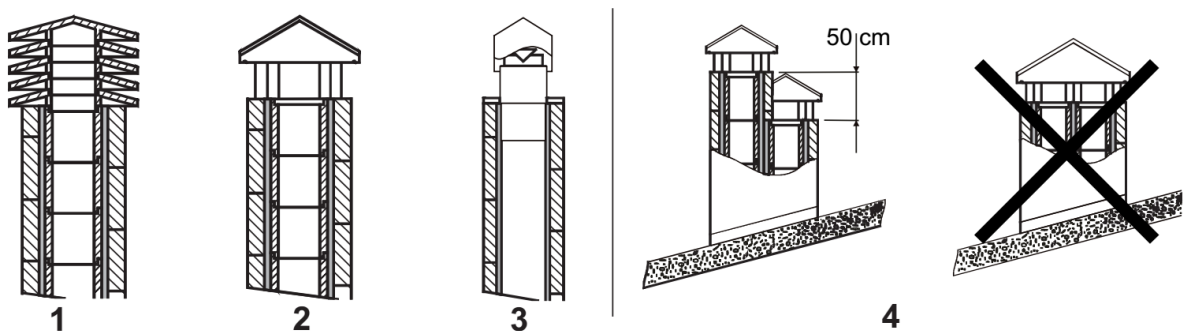
Given that **1 kW corresponds to 860 kcal/h**, it is possible to adopt a value of **35 W/m3**.
Let's suppose one wishes to heat a room of 150 m3 (10 x 6 x 2.5 m) in an insulated apartment. In this case, it is necessary to have 150 m3 x 35 W/m3 = 5250 W or 5,25 kW. As main heating, a 8 kW device is therefore sufficient.

		Approximate combustion value		Required quantity in relation to 1 kg of dry wood
Fuel	Unit	kcal/h	kW	
Dry wood (15% humidity)	kg	3600	4.2	1,00
Wet wood (50% humidity)	kg	1850	2.2	1,95
Wood briquettes	kg	4000	5.0	0,84
Brown coal briquettes	kg	4800	5.6	0,75
Normal anthracite	kg	7700	8.9	0,47
Coke	kg	6780	7.9	0,53
Natural gas	m³	7800	9.1	0,46
Naphtha	L	8500	9.9	0,42
Electricity	kW/h	860	1.0	4,19



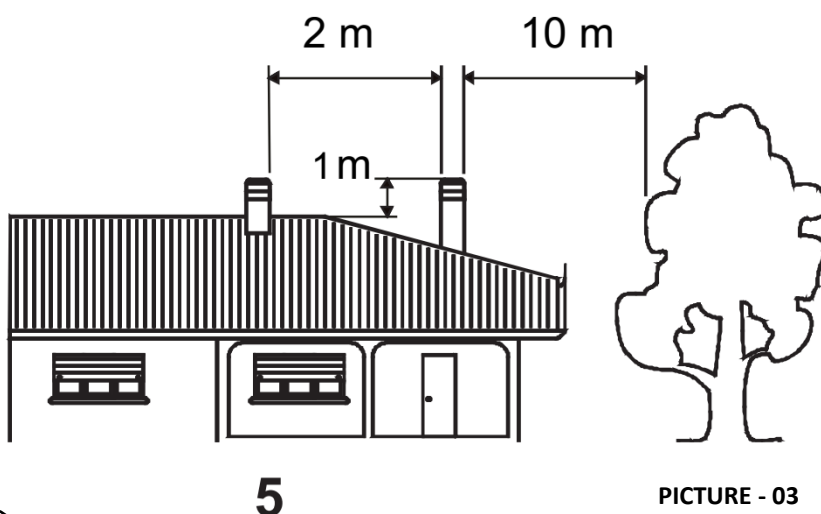
1. Steel flue with double chamber insulated with material resistant to 400°C. **Efficiency 100% excellent.**
2. Refractory flue with double insulated chamber and external coating in lightweight concrete. **Efficiency 100% excellent.**
3. Traditional clay flue square section with cavities. **Efficiency 80% good.**
4. Avoid flues with rectangular internal section whose ratio differs from the drawing. **Efficiency 40% poor**

PICTURE - 01



1. Industrial chimney cap with pre-fabricated elements – it allows an excellent discharge of the smokes.
2. Handicraft chimney cap. The right output section must be at least twice as big as the internal section of the flue (ideal value: 2.5 times).
3. Chimney cap for steel flue with internal cone deflector of smokes.
4. In case of flues side by side, a chimney cap must be higher than the other one of at least 50 cm in order to avoid pressure transfers between the flues themselves.

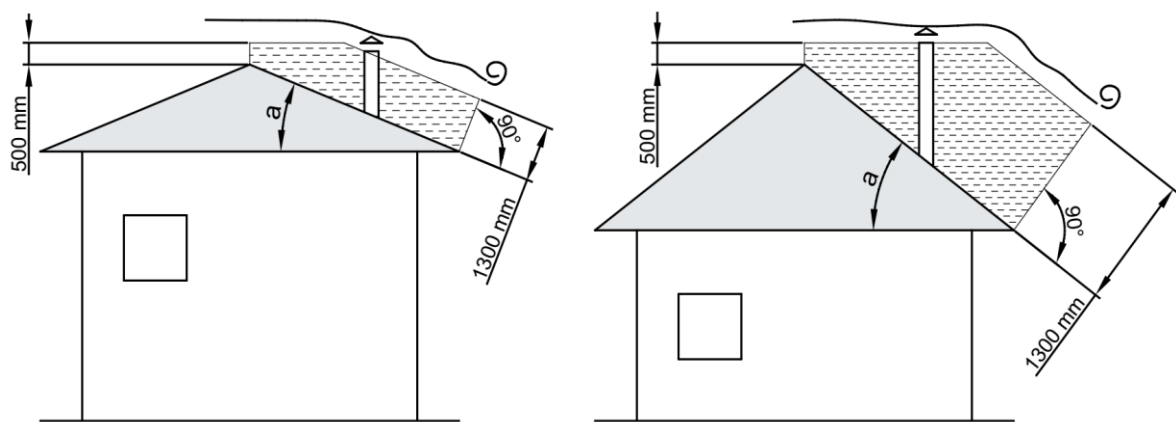
PICTURE - 02



The chimney cap must not show hindrances within 10 m from walls, pitches and trees. Otherwise raise it of at least 1 m over the hindrance. The chimney cap must exceed the ridge of the roof of at least 1 m.

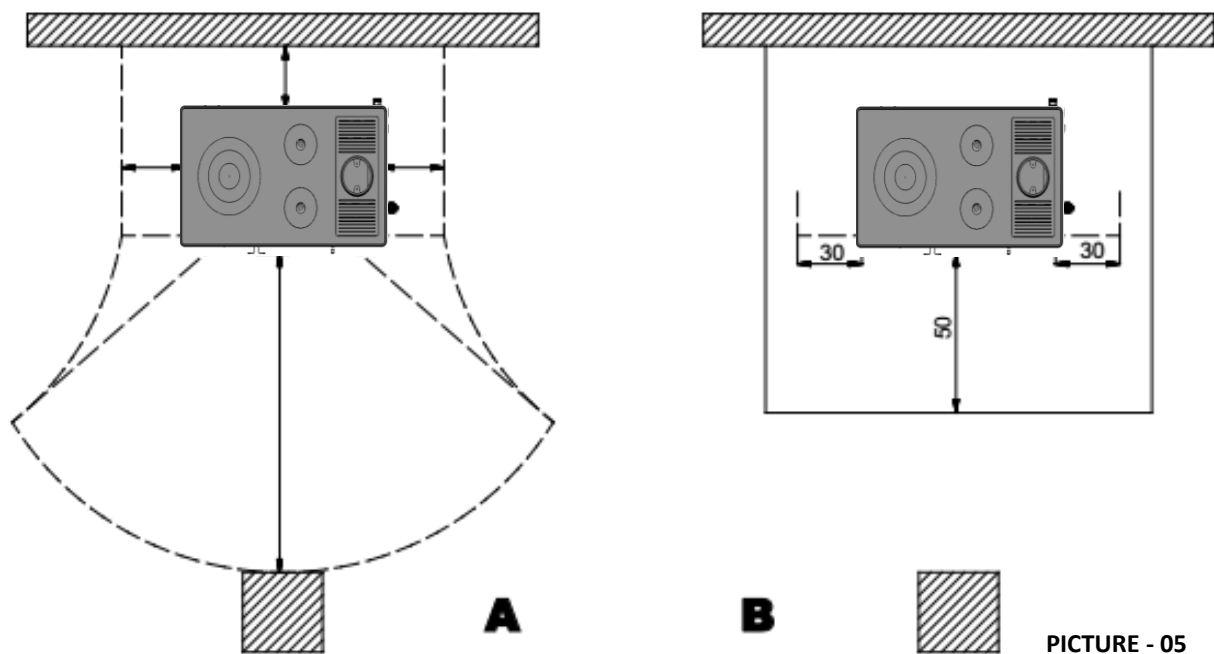
PICTURE - 03

CHIMNEY CAPS - DISTANCES AND POSITIONING

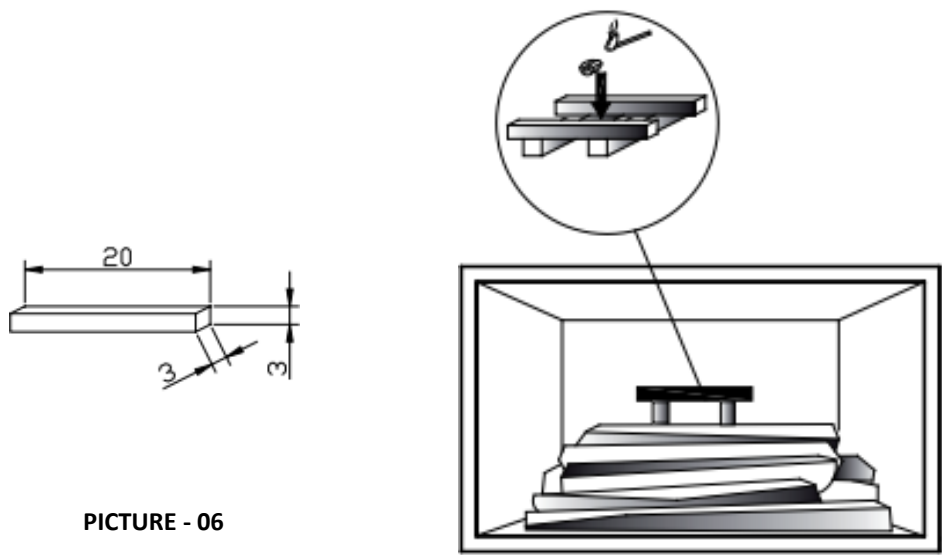


Inclination of the roof	$a > 10^\circ$
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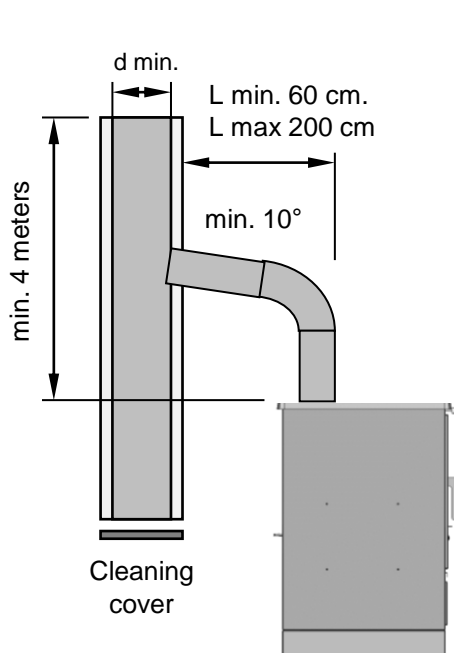
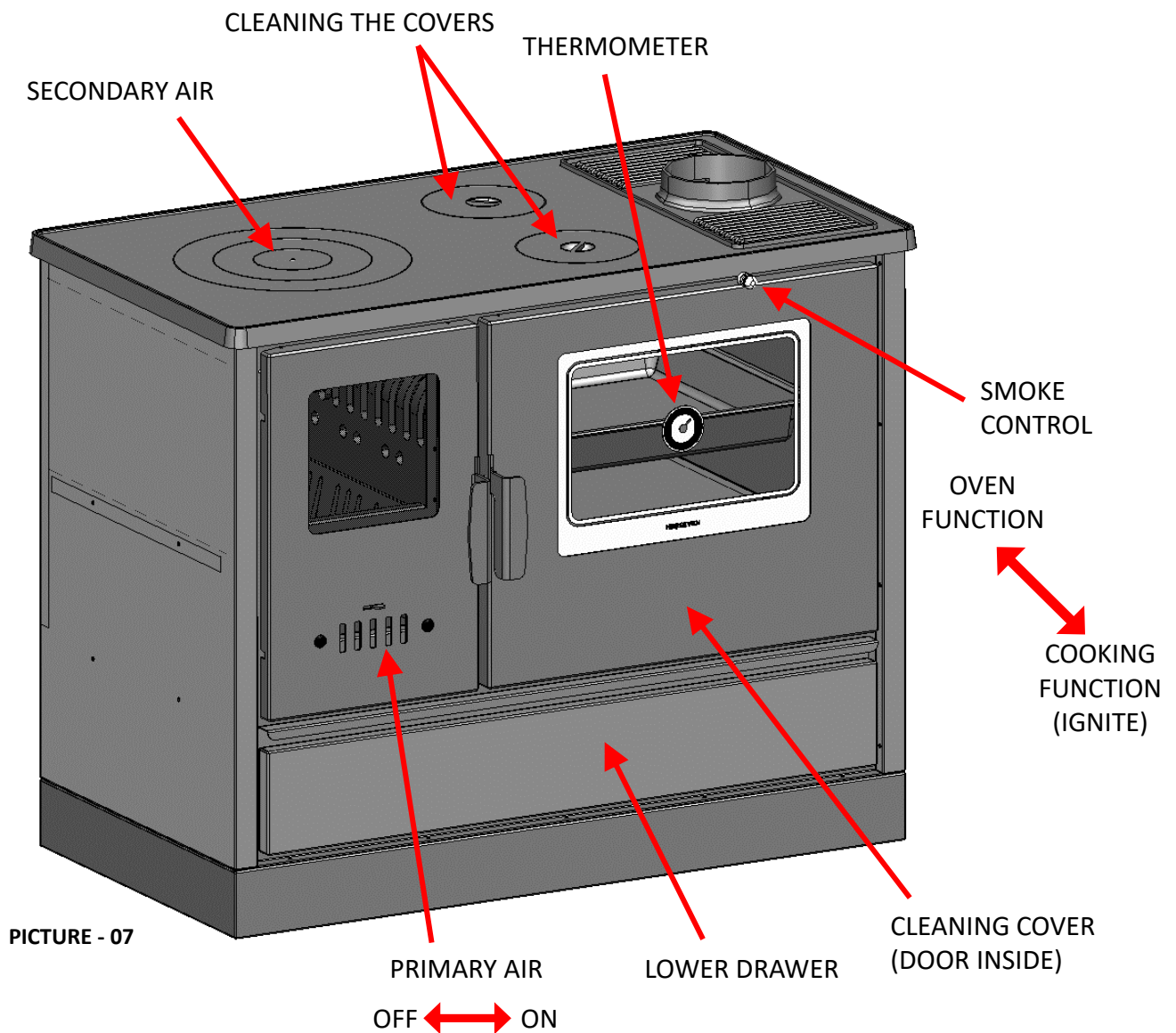
PICTURE - 04



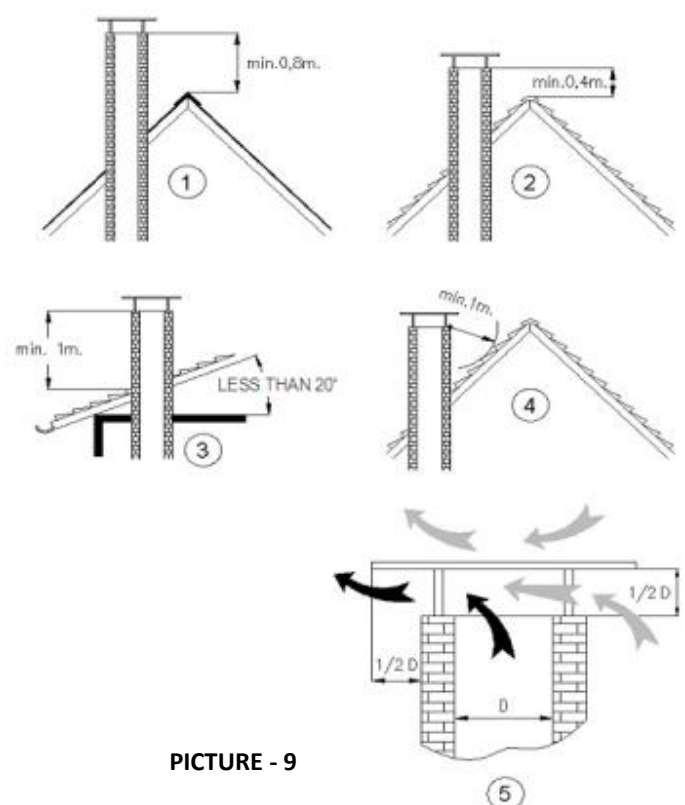
PICTURE - 05



PICTURE - 06

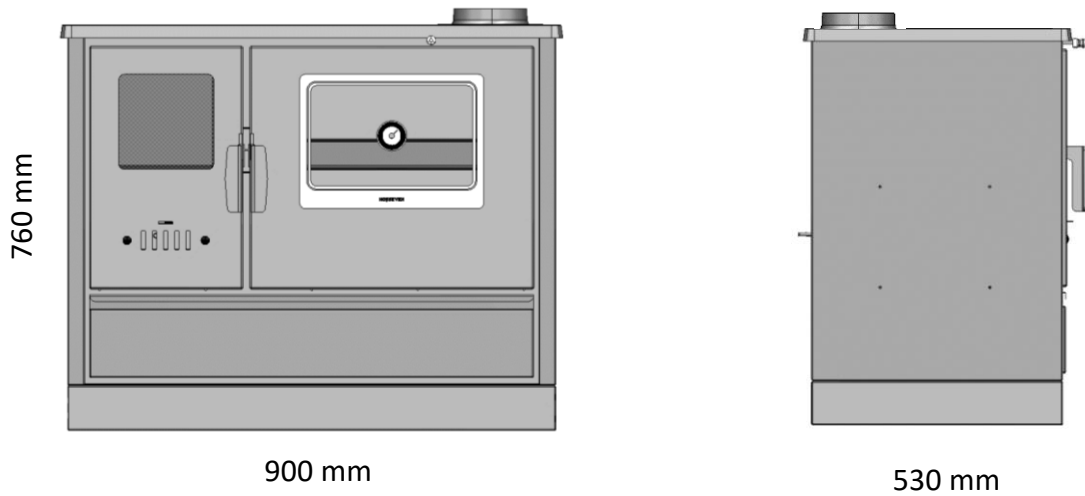


PICTURE - 8



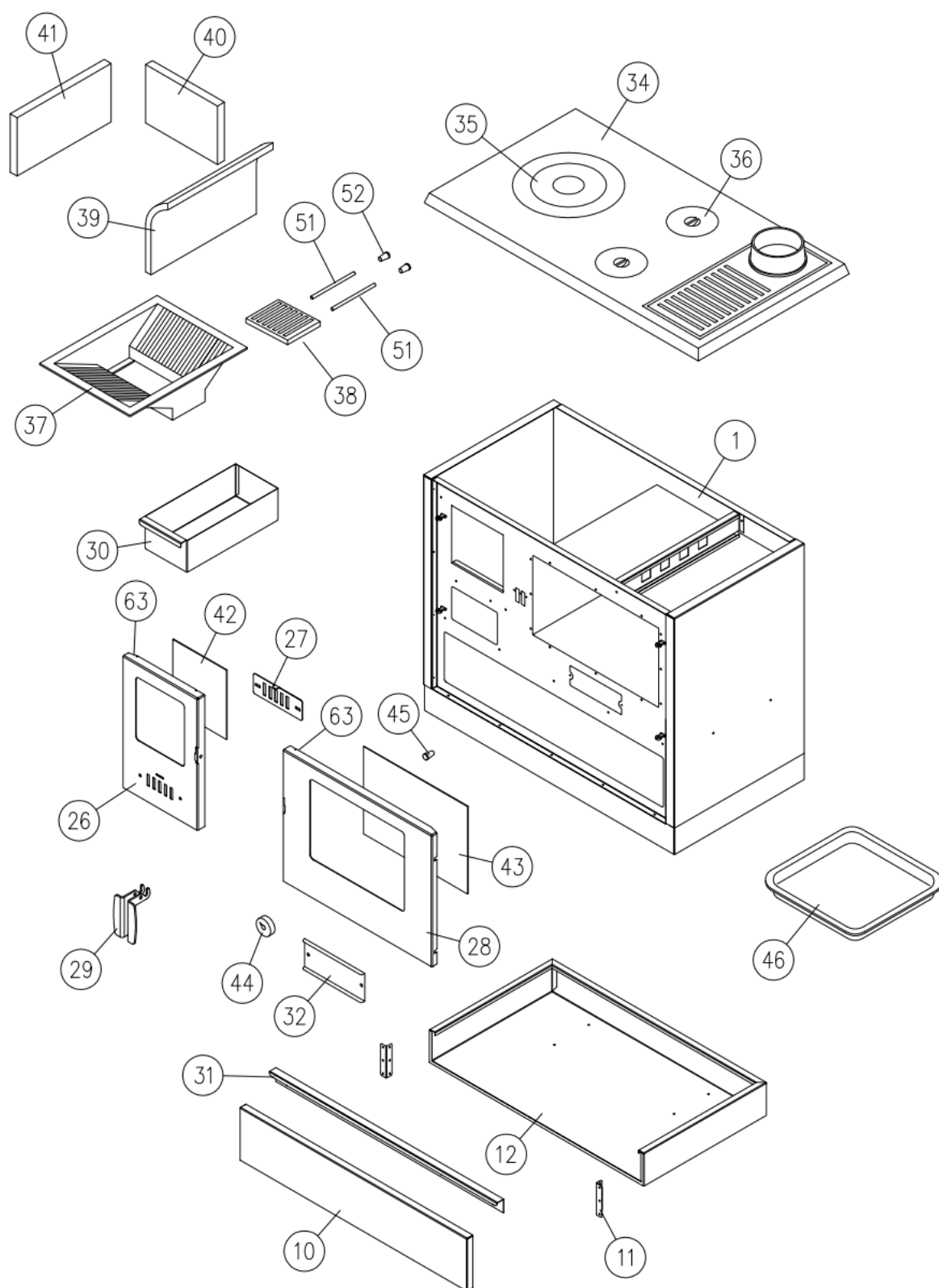
PICTURE - 9

4020



PICTURE - 10

	PART NAME	CODE
1	4020 Body	02-4020-1100
10	Lawer drawer front casing	02-4020-1600
11	Lawer drawer fixed part	02-4020-1610
12	Lawer drawer body casing	02-4020-1650
26	Fire door	02-4020-2000
27	Primary air clap	01-4020-2010
28	Cooking door	02-4020-2100
29	Door handle	01-4020-2200
30	Ashtray	02-4020-2300
31	Lawer drawer handle	01-4020-2400
32	Cleaning cover	01-4020-2500
34	Cast iron top table(4010)	
35	Cast iron top table cover (4010)	
36	Cast iron top table cleaning cover (4010)	
37	Cast iron Grill (4010)	
38	Cast iron Grill movable part (4010)	
39	Cast iron retarder part (4010)	
40	Fire Brick Back part (4010)	
41	Fire (4010)	
42	Fire door glass	
43	Cooking door glass (LOTUS)	
44	Cooking door thermometer (LOTUS)	
45	Chimney clap handle (4010)	
46	Enameled Tray (Lotus Hydro-44cm)	
51	Grill shake arm	
52	Shkae arm handle	
63	Ceramic fiber cord	





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